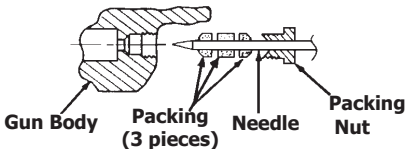


SERVICE INSTRUCTION

DEVILBISS®

JGA-4035 Packing Replacement Instructions



1. Remove adjusting knob and needle spring from gun.
2. Partially withdraw needle from gun body.
3. Remove old packing.
4. Assemble packing nut to needle.
5. Assemble packing in order shown to needle.
6. Insert needle all the way into gun body seating in tip.
7. Install needle spring and adjusting knob.
8. Thread packing nut into gun body.
9. Tighten packing nut in equal increments – no more than 1/6 turn.
10. After each adjustment, pull needle open and observe needle closure.
11. If needle snaps shut, continue adjusting nut until there is evidence of needle bind or slow closing.
12. Back off packing nut 1/12 turn to the point where needle snaps shut. Packing nut must remain tight enough to prevent loosening by hand.
13. Pull needle several times to verify needle snaps shut and check packing nut for looseness.

SERVICE INSTRUCTION



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